

ABSTRACT OF THE DISCLOSURE

This invention relates to an extraction device for removing a stuck cast part from a stationary mold of a casting apparatus. The extraction member is disposed in the stationary mold section during the casting of a cast part and is disposed adjacent a part shape cavity. The extraction device is moveable between a first position, wherein the extraction member cooperates with the mold sections of the casting apparatus to form a part of the part shape cavity, and a second position, wherein said extraction member is operative to engage and eject the stuck cast part from the part shape cavity.